



M-11/9 and M-10

ACE Rifle Stock Adapter

AR-15 Stock Adapter

Installation instructions:

This procedure requires average skills. Read instructions completely before proceeding. In general the procedure is to remove the existing buttstock and stock latch from the Lower Receiver and installing the ACE Rifle Stock Adapter.

Tools and Materials:

5/32" Hex Key (Allen Wrench)

Note: The stock latch is assembled when packaged and needs to be disassembled to assemble into the lower receiver.

Procedure:

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Remove front pushpin and detach upper receiver from lower receiver.
- 3) Depress stock latch retaining pin and remove through side of receiver.
- 4) Remove plunger, spring and latch from lower receiver.
- 5) Install Folding Stock Mechanism to stock adapter. Place a drop of Loc Tite 242 (blue) thread locker on end of provided two #10-32 x .338" Socket Head Cap Screws to attach ACE Folding Stock Mechanism to stock adapter.
- 6) **Inspect the screw ends on the side of the stock adapter that will butt up against the lower receiver and insure they do not protrude. If they do, they will mar or gouge the lower receiver when the stock adapter is re-installed. If they protrude, remove them and grind the screw down until it will sit flush when installed.**
- 7) Place a drop of Loc Tite 242 (blue) thread locker on end of two #10-32 x 3/4" Button Head Cap Screws and install buttstock to ACE Folding Stock Mechanism.
- 8) Slide buttstock adapter into lower receiver until fully seated.
- 9) Place threaded stock latch into lower receiver.
For the M-10, the "legs" of the stock latch face down, contacting the rails of the stock adapter.
- 10) Hold stock latch with your finger and turn lower receiver upside down.
- 11) Place steel bushing into stock latch hole.
- 12) Place socket head cap screw into hole and thread into stock latch with 5/32" hex key.
- 13) Tighten screw.

Note:

The stock adapter can be used with the existing stock latch mechanism.