



M-11/9 Fixed Stock

Installation instructions:

This procedure requires average skills. Read instructions completely before proceeding. In general the procedure is to remove the existing buttstock from the M-11/9 Lower Receiver and assemble the new buttstock.

Tools and Materials:

1/8" Hex Key (Allen Wrench)

Note: The stock latch is assembled to the stock when packaged and needs to be disassembled to assemble into the lower receiver.

Procedure:

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Remove front pushpin and detach upper receiver from lower receiver.
- 3) Depress stock latch retaining pin and remove through side of receiver.
- 4) Remove plunger, spring and latch from lower receiver.
- 5) Slide buttstock onto lower receiver until fully seated.
- 6) Place threaded stock latch into lower receiver.
- 7) Hold stock latch with your finger and turn lower receiver upside down.
- 8) Place white plastic bushing into stock latch hole.
- 9) Place button head screw into hole and thread into stock latch with 1/8" hex key.
- 10) Tighten screw. Do not overtighten or you may shear the polymer stock material.