



# MAX-11Sk Upper Receiver

## **Installation instructions:**

This procedure requires average skills. Read instructions completely before proceeding. In general the procedure is to remove your existing upper receiver and install the MAX-11Sk Upper Receiver.

## **Procedure:**

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Remove retaining pin and detach upper receiver from lower receiver.
- 3) Remove bolt assembly from your upper receiver.
- 4) Place bolt assembly in MAX-11Sk Upper Receiver.
- 5) Attach upper receiver to lower receiver and re-install retaining pin. Depending on how thick of a buffer you have on your bolt assembly, you may have to push the upper receiver to the rear of the lower receiver to align the receiver pin holes.

## **Removal:**

- 1) To remove the MAX-11Sk upper, make sure the gun is unloaded and remove the magazine.
- 2) Rotate the selector to the SMG or Auto setting.
- 3) Hold gun with muzzle pointing down and remove retaining pin.
- 4) Pull lower receiver back about an 1/8", then pull trigger and hold. While holding the trigger back, pull lower receiver downward and back to remove.

Manufacturer and/or Seller assume no liability for this product or its use. No warranty is implied or stated. Installer assumes all liabilities for any damages to firearm, property or persons. This is not a factory installed component.