



M-11A1 and M-10

Fixed Stock

Installation instructions:

This procedure requires average skills. Read instructions completely before proceeding. In general the procedure is to remove the existing buttstock from the Lower Receiver and install the Left Folding Stock.

Tools and Materials:

5/32" Hex Key (Allen Wrench)

Note: The stock latch is assembled when packaged and needs to be disassembled to assemble into the lower receiver.

Procedure:

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Remove front pushpin and detach upper receiver from lower receiver.
- 3) Depress stock latch retaining pin and remove through side of receiver.
- 4) Remove plunger, spring and latch from lower receiver.
- 5) Slide buttstock adapter into lower receiver until fully seated.
- 6) Place threaded stock latch into lower receiver.
For the M-10, the "legs" of the stock latch face down, contacting the rails of the stock adapter.
- 7) Hold stock latch with your finger and turn lower receiver upside down.
- 8) Place steel bushing into stock latch hole.
- 9) Place socket head cap screw into hole and thread into stock latch with 5/32" hex key.
- 10) Tighten screw.

Note:

The stock can be used with the existing stock latch mechanism.