



## M-11/9, M-11A1 and M-10/45 2-Piece Molded Grip with Thumb Magazine Release

### Installation instructions:

This procedure requires average skills. Read instructions completely before proceeding. In general the procedure is to remove the grip from the grip housing, and reassemble using the new 2-piece grip with thumb magazine release lever.

### Tools and materials:

Flat Head Screwdriver

### Procedure:

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Using a flat head screwdriver, remove backstrap retaining screw from back of grip. Remove grip backstrap.
- 3) Remove magazine catch spring.
- 4) Slide out magazine catch retaining pin and remove magazine catch.
- 5) Place lower receiver upside down with magazine housing pointing up.
- 6) Install new magazine catch and slide in magazine catch retaining pin.
- 7) Carefully spread open grip body just enough to allow it to slide over magazine housing end.
- 8) Slide grip body over magazine housing end and push up until it is flush with bottom of receiver.
- 9) Place connecting link on back of magazine housing making sure to insert end into magazine release lever.



- 10) Reinstall magazine catch spring.
- 11) Take the flat head backstrap screw and apply thread locker to it. (Loctite Threadlocker 242 recommended)
- 12) Place grip backstrap onto back of magazine housing and insert backstrap screw through mounting hole in backstrap.
- 13) Lightly tighten screw, leaving enough room for the front grip portion to move.
- 14) Depress the thumb lever to activate the heel magazine release and insure it moves freely without binding.
- 15) Squeeze the front grip portion that will be secured by the backstrap. Insure front grip and backstrap are aligned flush on both sides.
- 16) Using a flat head screwdriver, tighten grip retaining screw through back of grip. Do not overtighten the grip retaining screw or you will risk shearing the plastic in the backstrap.