



# M-11/9, M-11A1 and M-10

## Left Folding Stock

### Installation instructions:

This procedure requires average skills. Read instructions completely before proceeding. In general the procedure is to remove the existing buttstock from the Lower Receiver and install the Left Folding Stock.

### Tools and Materials:

5/32" Hex Key (Allen Wrench)

Note: The stock latch is assembled when packaged and needs to be disassembled to assemble into the lower receiver.

### Procedure:

- 1) Point firearm in a safe direction, remove magazine and insure firearm is unloaded and not cocked.
- 2) Remove front pushpin and detach upper receiver from lower receiver.
- 3) Depress stock latch retaining pin and remove through side of receiver.
- 4) Remove plunger, spring and latch from lower receiver.
- 5) Slide buttstock adapter into lower receiver until fully seated.
- 6) Place threaded stock latch into lower receiver.  
For the M-10, the "legs" of the stock latch face down, contacting the rails of the stock adapter.
- 7) Hold stock latch with your finger and turn lower receiver upside down.
- 8) Place steel bushing into stock latch hole.
- 9) Place socket head cap screw into hole and thread into stock latch with 5/32" hex key.
- 10) Tighten screw.

### Note:

The stock can be used with the existing stock latch mechanism.