



MAX-10/9 and MAX-10/45 Barrel Removal and Installation

Removal of Barrel

The barrel has been designed to allow easy removal and installation. There are 7/8" wrench flats at the muzzle end.

To prevent marring the finish of the upper receiver use a padded vise or hard wood inserts. Alternatively, apply a couple of layers of masking tape to the trunnion. Secure trunnion firmly in vise. Using a 7/8" open end wrench on the wrench flats at the muzzle end, turn the wrench counter clockwise to loosen and remove barrel. To re-install barrel, apply Loctite Threadlocker 242 to the barrel threads and insert barrel into trunnion. Hand thread barrel and tighten by turning the wrench clockwise. Use a torque wrench to tighten to 40 foot/pounds.



Installation of Barrel

To install barrel, apply Loctite Threadlocker 242 to the barrel threads and insert barrel into trunnion. Hand thread barrel and tighten by turning the wrench clockwise. Use a torque wrench to tighten to 40 foot/pounds.