



# M-11/9 and M-11A1 Competition Trigger

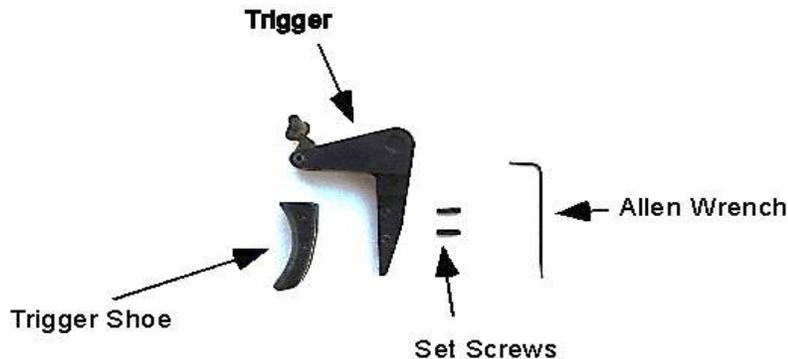
## Installation instructions:

This procedure requires average skills. Read instructions completely before proceeding. In general the procedure is to remove the existing trigger from the lower receiver and installing the new competition trigger.

## Tools required:

Small flat head screwdriver  
5/32" punch or rod  
.028" Allen wrench (provided)  
Blue Loctite #242

## Identification of parts:



## Removal of trigger:

- 1) Lift trigger pin retaining spring, depress sear and slide out selector/sear pin from left side of gun.
- 2) Remove sear and sear spring.
- 3) Remove trip.
- 4) Hold trigger forward and use a small screw driver to un-hook trigger spring from bottom of trigger.
- 5) Make sure trigger pin retaining spring is clear of trigger pin and push out trigger pin from right side of gun.
- 6) Lift out trigger and trigger spring.

## Installation:

- 1) Make sure Trigger Pin Retaining Spring is still located on the left side of the receiver with the hook end resting on top of feedramp.
- 2) Place trigger in lower receiver.

- 3) Place trigger spring on top of trigger.
- 4) Install trigger pin from left side of gun through trigger spring and trigger.
- 5) Using a small screw driver, hook trigger spring under trigger.
- 6) Rotate disconnecter back and hook leg of trigger spring underneath.  
  
Lift front of trigger pin retaining spring and insert selector/sear pin in sear pin hole until it
- 7) protrudes enough for the spring to rest on it.
- 8) Install trip on selector/sear pin.
- 9) Make sure sear spring is attached to sear and install sear. Place front of sear over sear stud. Push the sear down to align the hole so the selector/sear pin can slide through the sear. Slide the selector/sear pin through the left side of the gun. Make sure the trigger retaining spring rests in the slot in the selector/sear pin. Insert a 5/32" punch into the hole in the top of the sear to insure the sear spring is properly aligned.
- 10) Place trigger shoe over trigger, aligning holes.
- 11) Place one of the #1-64 set screws on the provided .028" Allen wrench and put a small drop of Blue Loctite 242 on the end.
- 12) Install the set screw into one of the trigger shoe holes and thread into the trigger. Leave loose so other hole can be aligned.
- 13) Repeat steps 9 and 10 for other set screw.
- 14) Finish tightening screws. After screw is snug, torque the Allen wrench another 1/8 of a turn. Do not overtighten.

# REFERENCE

Trigger Pin Retaining Spring



Trigger Pin



Selector/Sear Pin



Trip



Trigger Spring



Disconnecter



Sear



Trigger

Sear Spring

